



CANADA'S STRONGEST ALUMINUM PROGRAM

THE PLY GEM PROMISE: Ply Gem is a 70-year leader in pioneering performance home exteriors, with a superior warranty for exactly the home you want for decades to come.

CORROSION TEST

10-YEAR SEACOAST EXPOSURE TEST¹

We subjected Ply Gem Aluminum Trim Coil and a leading North American competitor's trim coil to identical simulated 10-year seacoast exposure tests. Test samples are shown below. The difference is obvious.

- Ply Gem Aluminum Trim Coil, with its high-performance, more flexible two-coat finish, resisted corrosion
- The competition's finish blistered and didn't hold up

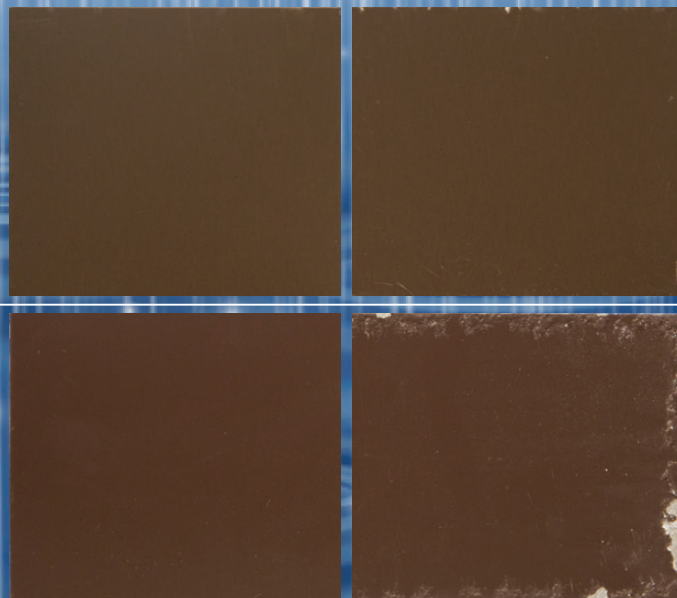
Before



After

PLY GEM
ALUMINUM
TRIM COIL

COMPETITOR'S
TRIM COIL



¹Test consisted of 3+ weeks of salt/acid/fog exposure equivalent to 10 years in a seacoast climate.

UNMATCHED QUALITY

PLY GEM ALUMINUM HAS THE HIGHEST QUALITY STANDARDS IN THE INDUSTRY FROM START TO FINISH

QUALITY RAW MATERIALS

- Meets or exceeds the highest aluminum specifications for grade, hardness and temper ✓
- Highest tensile strength aluminum ✓

PROPRIATORY FINISHING SYSTEM

- Five-stage cleaning process ✓
- Corrosion-inhibiting primer ✓
- Ultra-tough, low-mar topcoat ✓
- Finish applied to both sides ✓

DEMANDING QUALITY TESTING AND CONTROLS

- Paint thickness and consistency ✓
- Paint adhesion ✓
- Colour accuracy ✓
- Maintains gloss ✓
- Five flatness checks – prevents oil canning ✓
- Retained shape – consistent shape of formed product ✓
- Solvent resistant – prevents peeling, flaking and weather erosion ✓
- Peak metal temperature – insures full paint cure ✓
- Three metal strength tests - insures proper stiffness, bendability and impact resistance ✓

SUN EXPOSURE

5-YEAR SOUTHERN
CLIMATE EXPOSURE TEST²

We subjected Ply Gem Aluminum Trim Coil and a leading North American competitor's trim coil to identical sun exposure tests that simulated 5-year exposure in a southern climate. Test samples are shown below. The difference is obvious.

- Ply Gem Aluminum Trim Coil, with its ultra-tough, low-mar topcoat, resisted fading and looks as vibrant as the untested sample
- The competition's finish shows noticeable fade and gloss loss

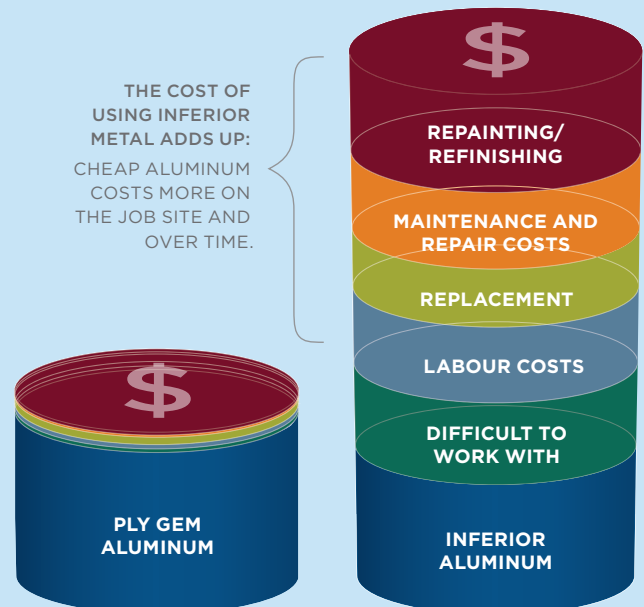


²Test consisted of 1200+ hours of UV exposure equivalent to 5 years in a southern climate.

TROUBLE FREE

OUR PROPRIETARY FINISHING SYSTEM
ENSURES RELIABLE PERFORMANCE

- Won't crack or split when bent or shaped
- Cuts clean without burrs
- Applies flatter with no buckles
- No ripples, waves or "oil-canning"
- Less waste and fewer callbacks
- No defects in finish
- Won't chip, flake or blister
- Never have to paint



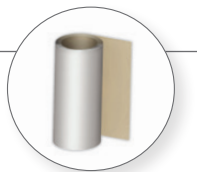
PROGRAM FEATURES

PLY GEM ALUMINUM OFFERS A COMPLETE LINE OF:

TRIM COIL

Available in:

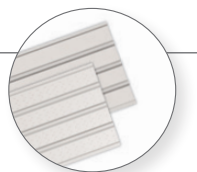
- 24" x 98' (60cm x 30m) Heavy Trim Coil
1 Side Painted
- .0205 gauge
- 24" x 98' (60cm x 30m) Heavy Trim Coil 2 Side Painted
- .0215 gauge



QUAD 4 SOFFIT

Solid and Full vent

Full vent offers 5.16" sq./in per lin/ft of net free air space

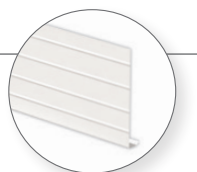


FASCIA

Smooth or Ribbed

Available in:

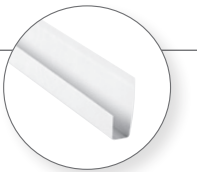
- 6"
- 8"
- 8.5"
- 10"



J-CHANNEL

Available in:

- 3/8"
- 1/2"



GUTTER COIL

Available in:

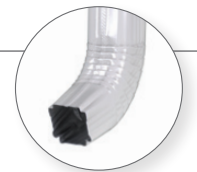
- .024" x 11.875" 1 Side Painted &
2 Side Painted
- .024" x 13.5" 2 Side Painted



ELBOWS

Available in:

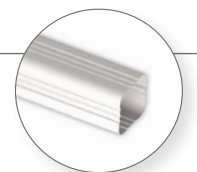
- 2 5/8" x 2 5/8"
- 3" x 3"



DOWNSPOUTS

Available in:

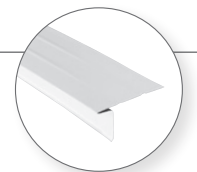
- 2 5/8" x 2 5/8"
- 3" x 3"



DRIP EDGE (ROOF)

Available in:

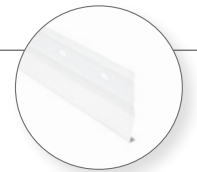
- 2 7/8" top - 1 1/2" drop



STARTER STRIP

Available in:

- 2 1/8" Galvanized
- 3 1/2" Galvanized

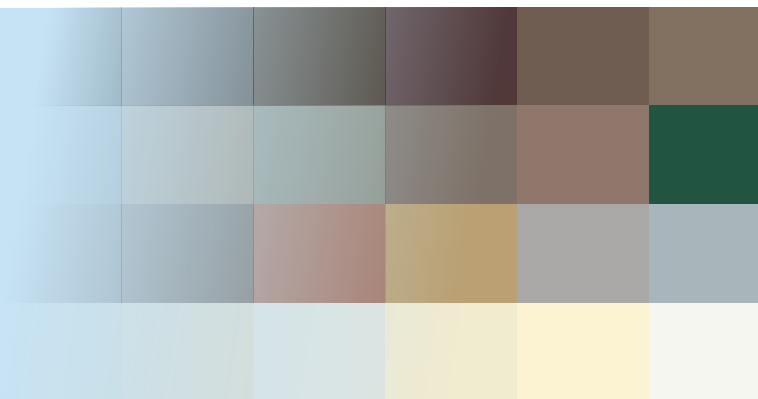


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COLOUR MATCHED

COLOUR MATCHES OR COORDINATES AND ALWAYS STAYS TRUE

- Colour matched to all Mitten vinyl siding
- 47 colours available in 24" x 98' (60cm x 30m) trim coils
- Inorganic pigment compounds ensure the longest-lasting colour
- Industry-leading durability



LIFETIME WARRANTY

PLY GEM ALUMINUM GIVES YOU A LIMITED LIFETIME WARRANTY

- 100% coverage schedule for lifetime of original owner
- Covers material and labour
- Peace of mind that comes from one comprehensive warranty

